



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

651.0410

Job Sheet 182087



Part No: 651.0410

Job Qty: 6 pcs

Part Name: LR Reservoir Fairing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/17/18

Job Tracking No:

Due Date: 9/28/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG 651.0400 REV.PR2 IPP Rev. A New Issue 16/01/26 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	5 pcs	9/28/18	9/28/18	0.00	0.00	Purchasing		OCT 01 2018
110	Packaging	5 pcs	9/28/18	9/28/18	0.00	0.00	Packaging2		OCT 01 2018
120	QC	5 pcs	9/28/18	9/28/18	0.00	0.00	QC6		OCT 01 2018
130	Packaging	5 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-2		OCT 11 2018
140	QC	5 pcs	9/28/18	9/28/18	0.00	0.00	QC21		OCT 11 2018

Part Op Descriptions: 100 - ISSUE P/O TO PLASTECH: 040009 MANUFACTURE 651.0410 AS PER DWG C OF C IS REQUIRED

aug 22 x 6 h

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	17.5000 sf (3.5 ea)	100-Purchasing	5114835
651.0410P	LR Reservoir Fairing	5 (1 ea)	110-Packaging	5114835

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	MLEXS.125-F60029-04	18	2,631	0
110-Packaging	651.0410P	5	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/17/18 8:09 AM dart.lavoie.chantal

Container No: S114836



Part: 651.0410

Job No: 182087

Serial No/Batch: S114836

Revision: PR2

Inspector:

Exp Date:

Instructions:

Date: 10/01/18

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1C	INITIAL RELEASE	11-01-07	P. BRAVO

NOTES:

1. IDENTIFY IAW MPP-120
2. MATERIAL: LEXAN F6000 SERIES, DARK GREY
3. MANUFACTURE IAW SABIC INNOVATIVE PLASTICS PROCESSING GUIDE
4. PRIME IAW MIL-PRF-85582C, TYPE 1, CLASS N
FOLLOW SABIC INNOVATIVE PLASTICS PROCESSING GUIDE, PAGE 24
5. PART DIMENSIONS CONTROLLED BY CAD MODEL
FILE: 651.0410 PR2 LR RESERVOIR FAIRING
6. BOND F/N 2 & F/N 3 TO INSIDE SURFACE OF FAIRING AND SEAL WITH F/N 4
7. COVER OUTBOARD SIDE OF F/N 1 WITH Ø 2.0 OF PROTECTIVE TAPE F/N 5
8. MATERIAL P/N 600.0025, SEE SPEC AMS-021 REV.B
9. MATERIAL P/N 601.1422 CLEAR TUFFAK AM, .030 THK



651.0401

A/R	6	600.0901	ADHESIVE	LA 4009	
A/R	5	600.1028	PROTECTIVE TAPE	3M8672	
A/R	4	601.2045	RTV BLACK	LOCTITE 998	
1	3	651.0412	GAUGE COLLAR	8	
1	2	651.0411	GAUGE CLASS	9	
1	1	651.0410	LR RESERVOIR FAIRING	2 3 4	
X		651.0401	LR RESERVOIR FAIRING ASSY		
.0401	FIND No.	PART No.	DESCRIPTION	MAT'L	SPEC
QTY	PARTS LIST				
NEXT ASSY (S) 651.0500					
ORIGINAL DATE 10-18-15 DRAWN BY J. GARDINER D. MEJA P. BRAVO DRAWING APPROVAL P. BRAVO 10-18-15 CONTRACT NO.			DART AEROSPACE APICAL INDUSTRIES, INC. 1900 DART AEROSPACE 3030 ENTERPRISE CT., SUITE A VISTA, CA 92081 (760) 724-5300		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS .005 3 PLACE DECIMALS .005 ANGLES ± .5°			A119KX LIFERAFT RESERVOIR FAIRING		
REV. CATCH CODE B 07M26			DWG. NO. 651.0400		REV. PR2
SCALE N/A				SHEET 1 OF 3	

PROTOTYPES					
ZONE	REV.	DESCRIPTION	DATE	APPROVAL	EFF.
-	PR1	INITIAL RELEASE	01/04/2016	P. BRAVO	-
SHEET 3	PR2	CREATED .0401 ASSY	01/13/2016	J. GARDINER	CURRENT ORDER

1 2 3 4 5 6 7 8

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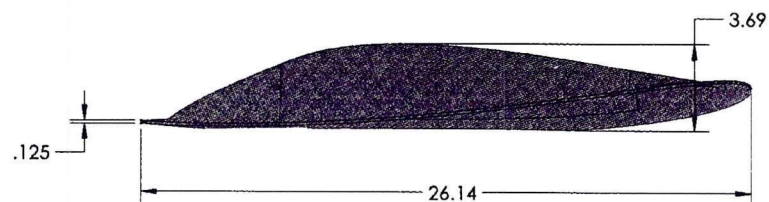


10X $\phi 0.063$

$\phi 8.50$



651.0410



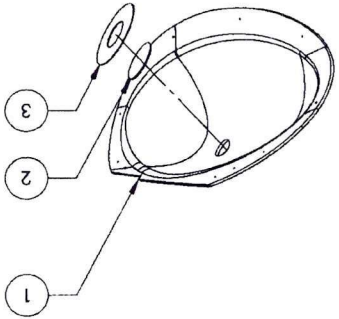
651.0410

ORIGINAL DATE JMD 04-10 10-10-15		DART 3030 ENTERPRISE CT., SUITE A	
DRAWN BY D. MEJA		AEROSPACE VISTA, CA. 92081 (760)-724-5300	
DRAWING APPROVAL P. BRAVO 10-10-15		APICAL INDUSTRIES, INC. DBA DART AEROSPACE	
CONTRACT NO.		AT19KX LIFERAFT RESERVOIR FAIRING	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± 0.10 3 PLACE DECIMALS ± 0.05 ANGLES 1°		SHEET B	REV. PR2
CAGE CODE 07NMZ6		DWG. NO. 651.0400	
SCALE N/A		SHEET 2 OF 3	

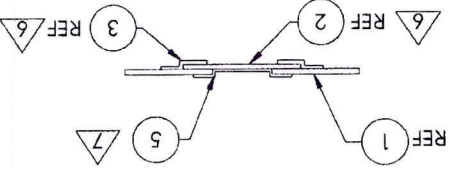
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AERCAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF AERCAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.



651.0401



651.0401



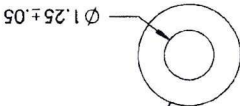
SECTION A-A

651.0411



$\phi 1.75 \pm .05$

651.0412



$\phi 2.10 \pm .05$

$\phi 1.25 \pm .05$

ORIGINAL DATE: 12-19-15		CHECKED BY: [Signature]		DESIGNED BY: [Signature]	
APPROVED BY: [Signature]		DRAWN BY: [Signature]		SCALE: N/A	
D. M. FIA		P. BAYO		SHEET 3 OF 3	
3030 ENFERRISE CT., SUITE A, VISTA, CA 92081		AEROSPACE		651.0400	
760-774-5300		RESERVOIR FAIRING		REV. PR2	
A119KX LIFERAFT		UNION OVERSEA SHIPYARD		B 07/2016	
CONTRACT NO.		DIMENSIONS ARE IN INCHES		TOLERANCES ARE:	
FRACTIONAL DECIMALS ±.010		DIMENSIONS ARE IN INCHES		SCALE: N/A	
FRACTIONAL DECIMALS ±.005		DIMENSIONS ARE IN INCHES		SCALE: N/A	
FRACTIONAL DECIMALS ±.003		DIMENSIONS ARE IN INCHES		SCALE: N/A	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040809**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO040809

PO Date: 8/22/18

Due Date: 9/19/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182087	651.0410P			LR Reservoir Fairing	Firmed	-	9/19/18	1 Ea	0 Ea	18 Ea	\$300.00/Ea	\$300.00
2		651.0410P			LR Reservoir Fairing	Firmed	-	9/19/18	5 Ea	0 Ea	5 Ea	\$185.00/Ea	\$925.00
Grand Total:												\$1,225.00	

DAS
38
9-89

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

[Handwritten signature]

Plex 8/22/18 1:16 PM dart.Lussier.Patrick



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 31379
Shipment Date: 09/27/2018
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order
40809 ✓
Carrier Account #
151793240

Sales Order
SO-025072

Incoterms
EX WORKS

Payment Method
COL
Tracking Number
773337542890

Ship Via
FEDERAL EXPRESS - Ground

Item Number Revision	Description	Quantity Shipped	UOM
651.0410 - Rev.: PR2 ✓	A119KX LIFERAFT RESEVOIR FAIRING AS PER DWG 651.0400 REV PR2	1 ✓	EA
651.0410 - Rev.: PR2 ✓	A119KX LIFERAFT RESEVOIR FAIRING AS PER DWG 651.0400 REV PR2	5 ✓	EA

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. #

40809

SO #

025072

Part #	<u>651.0410</u>	Qty.	<u>1</u>	Batch #	<u>-001</u>
Description	<u>A119KX LIFERAFT</u>	Material usage	<u>OFF CUT</u>	Lot#	<u>M138511</u>
	<u>RESEVOIR FAIRING (REV N/C)</u>				
Part #	<u>651.0410</u>	Qty.	<u>5</u>	Batch #	<u>-002</u>
Description	<u>A119KX LIFERAFT</u>	Material usage	<u>1 SHEET</u>	Lot#	<u>M138511</u>
	<u>RESEVOIR FAIRING (REV N/C)</u>				
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS

(Approved QA Signatory)

Date: SEPT 27, 2018C OF C # 085Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.comJAS
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